

Thank you for purchasing the LE4-5-JC.303 British Lee-Enfield Picatinny Smith-less Scope Mount.

This mount has been designed to fit the Lee Enfield No4 and No5 and the Long Branch Jungle Carbine.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service.

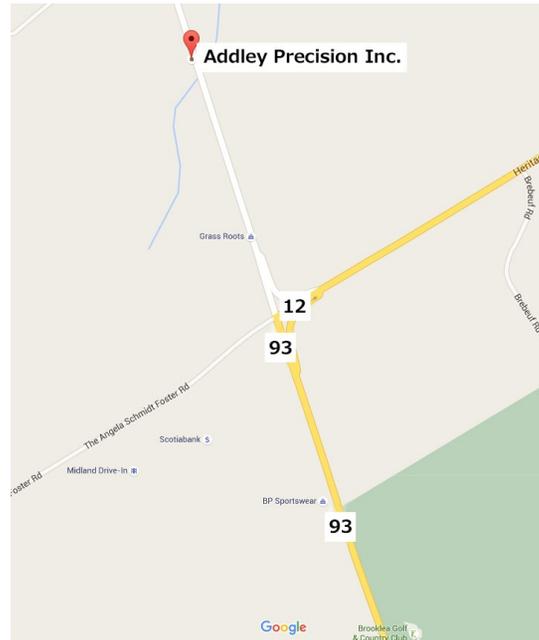
A unique feature of this mount is the quick and easy installation time for sighting and use. It also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.

All Addley Precision products are backed by our limited lifetime warranty!

For details please visit:
www.addleyprecision.com/warranty

Our Location



Addley Precision Inc.
8870 County Rd 93,
Midland, Ontario

Questions? Contact us!
705.527.6050

sales@addleyprecision.com

For more of our products and services visit our
website www.addleyprecision.com/store

Our eBay Store

stores.ebay.ca/Addley-Precision

INSTALLATION INSTRUCTIONS



**No. 4 & 5 British Lee Enfield
Long Branch Jungle Carbine
Smith-less Scope Mount**

Items In This Package Include:

1. No.4-5-JC Picatinny scope mount
2. #8-32 x 7/16" Low SHCS, 1 pc
3. #8-32 x 7/16" SHCS, 1pc
4. #8-32 x3/8 Low SHCS, 1pc
5. #8-32 x 3/8 SHCS, 1 pc
6. # 6 x 1.5" SHCS , 1 pc
7. # 6x 5/16" Blk Nyloc nut, 1 pc
8. 7/64 Allen (hex) key, 1 pc
9. 5/64 Allen key, 1 pc
10. 9/64 Allen key, 1 pc
11. Accessory iron peep sight



12. Safety Lever (optional)



Tools Required:

1. 5/16" (or 8mm) wrench
2. Small hammer
3. Small punch/ finishing nail

Before Installation

Due to variations in receiver thickness when the Lee Enfield's were transitioning from No. 4's to No. 5's, we have included two different lengths of screws, 3/8" and 7/16" in low head and conventional SHCS. The ejector screw is intended to be sticking through the receiver by about 1/32", use the appropriate length of screw to achieve this in **step 3**. If the screw sticks through too far it will prevent the bolt from moving freely. The low head screw provides the cleanest look but sometimes is harder to insert when the threads are tight or dirty. If needed, use the conventional SHCS for more torque.

Installation

***Ensure your firearm is unloaded and safe prior to installing the mount**

Step 1

Remove rear peep-sight assembly. Use a small hammer and punch (or finishing nail) to remove the retaining pin located on the left side of the rear sight. Store the original sight components for safekeeping.

Step 2

Remove forward extractor screw with a flat-head screwdriver and store for safekeeping with sight components.

Step 3

Install the mount by placing it on the receiver and bolting it in place using the side screw. Do not fully tighten the screw.

Step 4

Align the rear hole of the mount with the sight-lug on the left side of the receiver. Set the 300-yard peep-sight between the sight-lugs.

Step 5

Push the #6 x 1.5" screw through the scope mount, sight-lug and peep-sight until it protrudes out the opposite side. Once the screw is through, place and start the Nyloc nut on the protruding end. Use the hex key to hold the screw in place while using a wrench to tighten the nut. Take care not to overtighten.

Step 6

Tighten the front and back screws, being careful not to tighten to the point where there is risk of deforming the screw heads or the nut.

Step 7 (Optional)

At this time, replace the safety lever with the one purchased with the kit.

Mount installation is now complete, and the gun is ready for scope installation.

Note: If you have any trouble with the installation, please see our #4/5 Lee-Enfield Picatinny Smith-less Scope Mount installation video on YouTube for more details.