

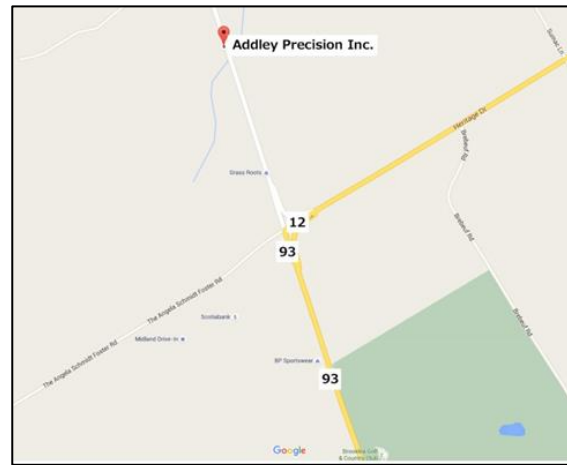
Thank you for purchasing our SVT-40 smith-less scope mount.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service.

A unique feature of this mount is the quick and easy installation time for sighting and use. Additionally, it also allows you to return the firearm to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.

### Our Location



For more of our products and services visit our website at:  
[www.addleyprecision.com](http://www.addleyprecision.com)

And our eBay store at:  
[stores.ebay.ca/Addley-Precision](http://stores.ebay.ca/Addley-Precision),

where you will find mounts for:

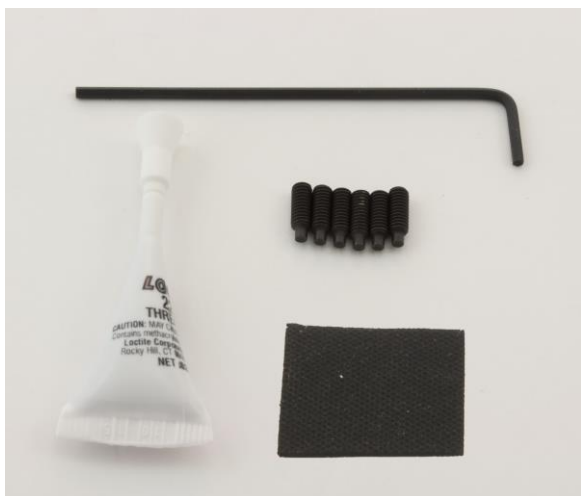
Lee-Enfields No1, P14/17 and No4/5s, K98 Mausers, 6.5mm Swedish Mausers, Russian SVT-40 and SKS. Check back regularly for new products and designs from Addley Precision.



SVT-40 Smith-less  
Scope Mount  
Installation Instructions

Items in this package include:

1. SVT-40 scope mount, 1 pc
2. Rubber, 1 pc
3. 2 mm Allen (hex) key, 1 pc
4. Set screws, 6 pcs
5. Loctite threadlocker, 1 pc



## Installation

### Step 1

Slide the mount onto the slots at the rear of the bolt rail as far as you can. Then with a rubber mallet, tap the mount until the rear end of the mount is fully engaged with the rails on the firearm.

- a. If you intend on using the stripper clip port with a smaller scope, then screw the last two screws down at the rear of the mount so that they will interfere with the rail, then slide the mount until the screws stop the mount. This position will keep the stripper port clear. You will need to install a scope that does not protrude beyond the stripper port.

### Step 2

Put a drop of Loctite threadlocker on each set screw prior to installation. Install the set screws into the holes located on the top of the mount using the 2 mm hex key, continuing to tighten each screw until they are snug.



### Step 3 (Optional)

A small piece of adhesive backed rubber has been included to install on your scope at the ejection port area for protection against rogue shell casings if desired.