

Thank you for purchasing the P-17 smith-less scope mount.

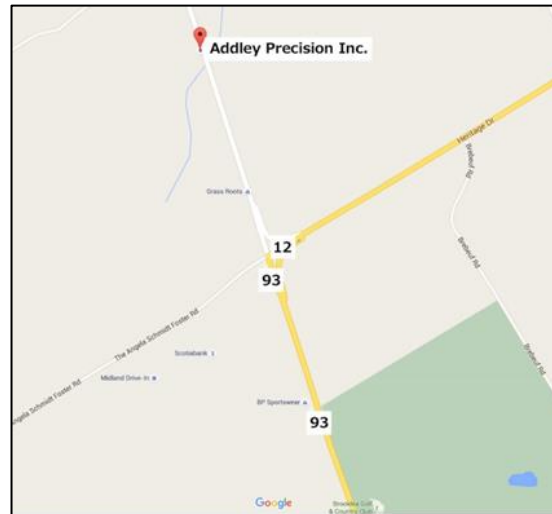
This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service.

A unique feature of this mount is the quick and easy installation time for sighting and use. Additionally, it also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

This Picatinny style scope mount is slightly longer (4.9") than the Weaver style sold previously. This allows for more versatility in the placement of the scope.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.

## Our Location



For more of our products and services visit our website at:  
[www.addleyprecision.com/store](http://www.addleyprecision.com/store)

And our eBay store at:  
[stores.ebay.ca/Addley-Precision](http://stores.ebay.ca/Addley-Precision)

There you will find mounts for:  
No. 1, No. 4 & No. 5 Lee-Enfield,  
Long Branch/Jungle Carbine,  
P14/17 Enfield, K98 Mauser,  
Swedish Mausers, Russian SVT-40  
and SKS.

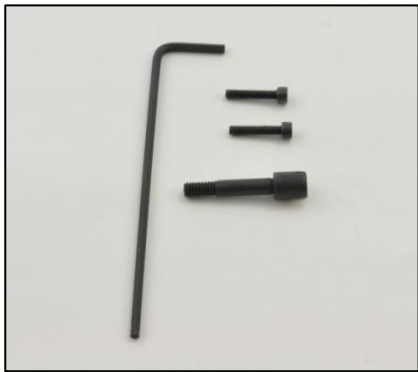
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## P-17 Picatinny Smith-less Scope Mount Installation Instructions

## Items in this package include:

1. P-17 Picatinny-style scope mount, 1 pc
2. Forward mounting screw, 1 pc
3. 3-48x1/2" long socket head cap screw, 2 pc
4. 5/64 hex ( Allen) key, 1 pc



## Tools required:

1. Flathead screwdriver
2. Small hammer and nail/punch

## Installation

**\*Ensure your firearm is unloaded and safe prior to installing this mount**

### Step 1

Remove the rear sight assembly by removing the small retaining bolt and nut at the base of the sight. You may need a small punch or nail to help drive the bolt out. Store these items in a safe location.

### Step 2

Remove the forward screw holding the flat spring in place. Store for safekeeping.

### Step 3.

Remove the flat spring by driving it forward with a small punch or nail.

### Step 4

Place the new mount into position and using the forward mounting screw provided, start the threads. Do not tighten the screw at this time.

### Step 5

With the provided 5/64 hex ( Allen) key, tighten the two rear 3-48x1/2" socket head cap screws. The screws should start by hand without resistance for at least half the length of the tread.

### Step 6

Once satisfied with the mount's alignment, tighten the rear screws. Next, tighten the front screws. Do not over-tighten to the point at which the hex key is at risk of bending.

Mount installation is complete.