

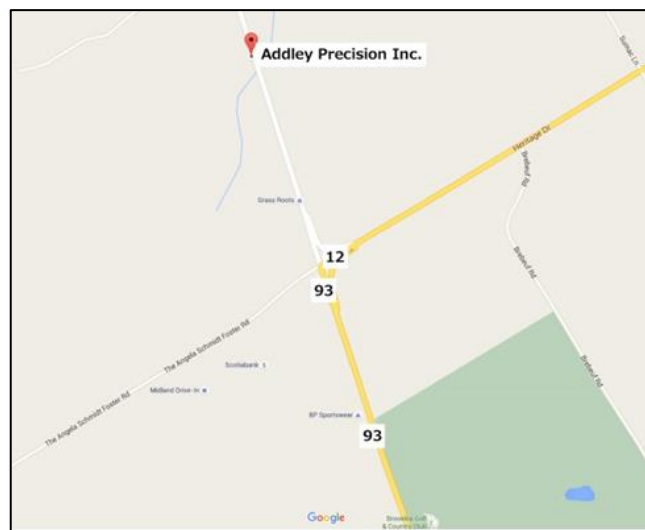
Our Location

Thank you for purchasing the Swiss K31 Smith-less Scope Mount.

This mount is made of high-grade aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service under some of the roughest conditions.

Another key feature of this mount is its quick and easy installation, which also allows the user to return the gun to factory condition if desired. Once you install the unit, you will be able to enjoy full usage of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.



For more of our products and services visit our website at: www.addleyprecision.com

And our eBay store at: stores.ebay.ca/Addley-Precision.

where you will find mounts for:

Lee-Enfields No1, P14/17 and No4/5s, K98 Mausers, 6.5mm Swiss K31s, Russian SVT-40 and SKS. Check back regularly for new products and designs from Addley Precision.



Swiss K31 Smith-less Scope Mount
Installation Instructions

Items in this package include:

1. Swiss K31 scope mount and base, 1 pc each
2. 2 mm Hex Key
3. 3 mm Hex Key
4. M4 x 8 mm Setscrews, 2 pcs
5. M4 x 20 mm Cap Screw, 3 pcs
6. 2.5 mm x 22 Dowel Pin, 1 pc
7. Loctite Threadlocker, 1 pc



Figure 1. Installation Kit

Tools Required:

1. Hammer
2. Punch or finishing nail

Installation

*Ensure your firearm is unloaded and safe prior to installation.

Step 1

Remove rear sight assembly (pin, sight and spring mechanism) by driving out the pivot pin towards the front of the rifle. Remove the pin, sight, and spring and store with your gun for safekeeping.

Step 2

Place the steel mount base in to the rear sight by hooking the tab of the base in to the rear of the sight, then pressing the front down.

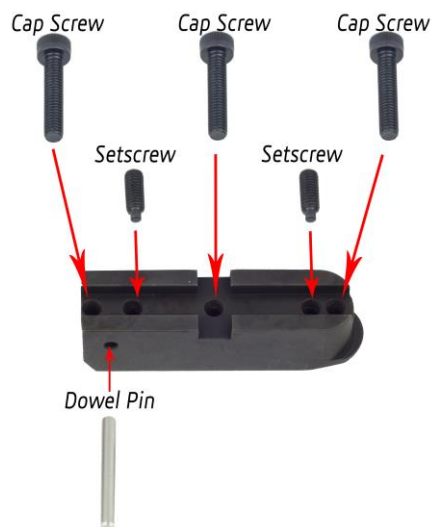


Figure 2. Step 3, 4 - Screws and Dowel Pin Installation

Step 3

Install the dowel pin through the rear sight pivot. The pin will require light tapping with a hammer. Inset the pin until it is flush with both sides of the pivot.

Step 4

Install the two setscrews into the two inner holes of the base using the 2 mm hex key. Apply a very small amount of Loctite to the setscrews, and tighten until the hex key slightly flexes.

Step 5

Place the aluminum rail onto the steel base. The mount must be placed squarely down or it may bind. Position it so that the rounded underside of the rail rests atop the barrel receiver.

Step 6

Applying a drop of Loctite to each screw, install the three cap screws using the 3 mm hex key. Tighten.

Installation is complete.