

Thank you for purchasing No. 4 .303 British Lee-Enfield Picatinny Smith-less Scope Mount.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service.

A unique feature of this mount is the quick and easy installation time for sighting and use. Additionally, it also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

If you have questions or concerns with any of our products please call us at **705.527.6050**, we will be more than happy to assist you.

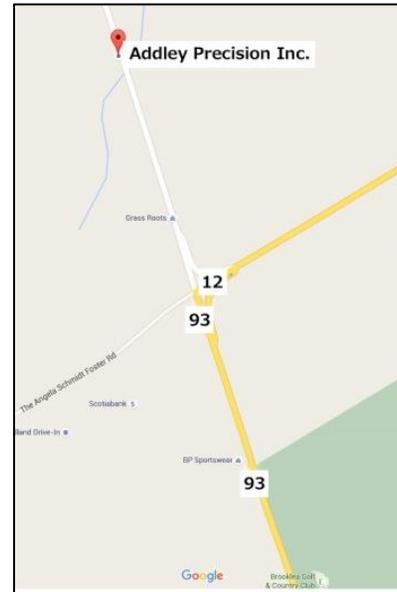
***Note: a ladder sight will not be compatible with this mount. It is for this reason we have included a 300-yard flip sight of our own design with this mount.**

All Addley Precision products are backed by our limited lifetime warranty!

For details please visit:

www.addleyprecision.com/warranty

Our Location



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For more of our products and services visit our website www.addleyprecision.com/store

EBay

stores.ebay.ca/Addley-Precision



Lee-Enfield No. 4 Picatinny
Smith-less Scope Mount
Installation Instructions

Items in this package include:

1. No. 4 .303 British Lee Enfield Picatinny scope mount, 1 pc
2. #8-32 x 3/8" low head cap screw, 1 pc
3. #8-32 x 3/8" socket head cap screw, 1 pc
4. #6 x 1.5", socket head cap screw, 1 pc
5. #6x 5/16" black nyloc nut, 1 pc
6. 7/64 Allen (hex) key, 1 pc
7. 5/64 Allen (hex) key, 1 pc
8. 9/64 Allen (hex) key, 1 pc
9. Accessory iron peep site



Tools required:

1. 5/16" (or 8mm) wrench
2. Small hammer
3. Small punch/ finishing nail

Installation

***Ensure your firearm is unloaded and safe prior to installing this mount**

Step 1

Remove rear peep-sight assembly. Use a small hammer and punch (or finishing nail) to remove the retaining pin located on the left side of the rear sight. Store the original sight components for safekeeping.

Step 2

Remove the forward extractor screw and store for safekeeping with peep-sight components.

Step 3

Use the 5/64 hex key and the # 8-32 x 3/8" low head screw (or, if you prefer, use the 9/64 hex key with the #8-32 socket head cap screw) to install the front end of your scope mount. Do not fully tighten the screw; leaving it slightly loose.

Step 4

Align the rear hole of the mount with the sight-lug on the left side of the receiver. Next, put the 300-yard peep-sight between the sight-lugs by aligning it with the scope mount and sight-lug holes.

Step 5

Push the #6 x 1.5" screw through the scope mount, sight-lug and peep-sight until it protrudes out the opposite side. Once the screw is through, place and start the nyloc nut on the protruding end.

Use the 7/64 hex key to hold the screw in place while using a wrench to tighten the nut. Take care not to overtighten.

Step 6

Tighten the front and back screws, being careful not to tighten to the point where there is risk of deforming the screw heads or the nut.

Mount installation is complete.

See our Installation video for this mount on YouTube for a quick how-to demonstration.