

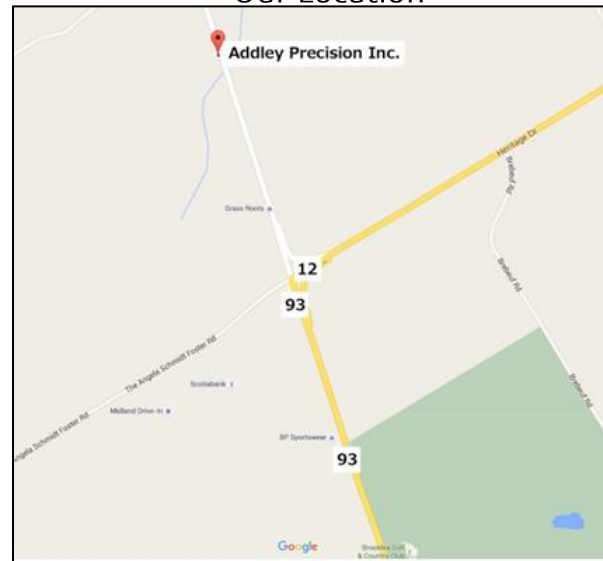
Thank you for purchasing the British Lee Enfield #1 .303 Scope Mount.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this scope mount will provide you with years of reliable service.

Unique features of this mount include quick and easy installation and a see-through base allows the use of the iron sights. Additionally, it also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.

## Our Location



For more of our products and services visit our website at:

[www.addleyprecision.com/store](http://www.addleyprecision.com/store)

And our eBay store at:

[stores.ebay.ca/Addley-Precision](http://stores.ebay.ca/Addley-Precision)

There you will find mounts for:

No.1, No.4 & No.5 Lee-Enfield, Long Branch/Jungle Carbine, P14/17 Enfield, K98 Mauser, Swedish Mausers, Russian SVT-40 and SKS.

Check back regularly for new products and designs from Addley Precision.



Lee-Enfield No. 1  
Picatinny Scope Mount  
Installation Instructions

### Items in this package include:

1. British Lee-Enfield #1 .303 scope mount, 1 pc
2. #29 drill bit, 1 pc
3. #8-32 tap, 1 pc
4. 8-32 x 7/16 socket head cap screw, 2 pcs
5. 8-36 custom slot head screw, 1 pc
6. 5/64 Hex key, 1 pc
7. 8-32 x 3.5" threaded rod, 1 pc
8. 8-32 wing nut, 1 pc
9. 1" square plastic washer, 1 pc
10. Tapping oil, 1 pc

### Tools required:

1. Hand drill or drill press
2. Flat head screwdrivers



### Installation

**\*Ensure your firearm is unloaded and safe prior to installation of this mount.**

#### Step 1.

Remove the ejector screw from the left side of the receiver just below the charging bridge. These screws are often very tight from years of sitting; make sure to have a good fit on the screwdriver and apply downward force on the screw to avoid stripping.

#### Step 2.

Using the 8-36 custom slot-head screw, install the mount on the gun. Do not over tighten the screw. Thread the threaded rod up from the bottom and through the magazine port into the threaded hole on the mount. Next, put the plastic washer onto rod and then put wing nut over the washer, tightening lightly by hand. This helps hold the mount securely while you are drilling the receiver.

#### Step 3.

Place the drill bushing in the front hole of the mount. Using the #29 drill bit, drill a hole into the gun using the drill bushing and front hole of the mount as a guide. Drill the hole using consistent pressure being careful to not bend the bit. Do not allow the drill to break through and strike the opposite side of the receiver. Repeat process on the rear hole.

#### Step 4.

Leaving the mount in place, thread the tap into the front hole of the mount that you just used as a drill guide. Apply a small amount of oil to the tap to lubricate it as you thread the drilled hole. Use a small tap handle to rotate the tap through the receiver. To avoid breaking the tap, rotate the tap squarely going into the hole, avoiding use of excessive pressure and side pressure. Clear the metal chips from the hole and install the front screw. Repeat at the rear hole.

#### Step 5.

Remove the threaded rod and washer, the screws and the mount from the rifle. Completely clean the drill filings from inside and outside the rifle.

#### Step 6.

Reinstall the mount.

#### Step 7.

Mount installation is complete.