

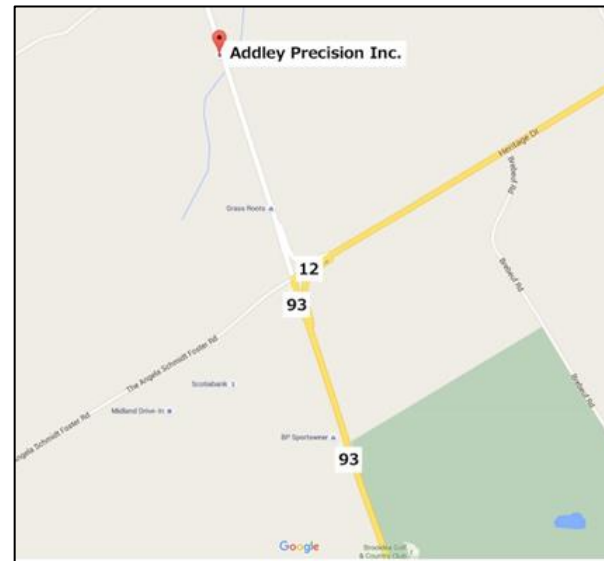
Thank you for purchasing the SVT-40-DT Smith-less Scope Mount.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation. As a result, this smith-less scope mount will provide you with years of reliable service under some of the roughest conditions.

Once you install the unit, you will be able to enjoy full usage of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.

Our Location



For more of our products and services visit our website at:

www.addleyprecision.com/store

And our eBay store at:

stores.ebay.ca/Addley-Precision

There you will find mounts for:

No.1, No.4 & No.5 Lee-Enfield, Long Branch/Jungle Carbine, P14/17 Enfield, K98 Mauser, Swedish Mausers, Russian SVT-40 and SKS.

Check back regularly for new products and designs from Addley Precision.



SVT-40 Drill & Tap Smith-less Scope Mount
Installation Instructions

Items in this package include:

1. SVT40 scope mount, 1 pc
2. Loctite threadlocker, 1 pc
3. 3mm/5mm long cap screws, 14 pcs
4. 3mm tap handle, 1 pc
5. 2.5 mm hex key, 1 pc
6. #38 drill bit, 1 pc
7. Drill tap bushing, 1 pc
8. Tapping oil, 1 pc
9. Cotton swabs, 6 pcs
10. Zip ties, 6 pcs



Tools Required:

1. Hand drill

Installation

*Ensure firearm is unloaded prior to installation of mount.

Step 1

Secure gun. Remove the bolt cover and the bolt group. Fill the open receiver cavity with paper towel to ensure drill filings do not get into the working parts of the gun.

Step 2

Place mount over the rear receiver and center it front-to-back, then use the zip ties to attach it to the gun (see reference image).

Step 3

Apply tap oil to the drill bit. Use the drill bushing provided as the guide the drill into the mount at **Position 'a'**. Take care to ease up the drilling pressure at the breakthrough point to ensure drill does not damage the receiver's opposite side. Lubricate the tap with oil and tap the newly drilled hole.

*Ensure that the tap and drill angles are perpendicular (90°) to the mount at all times.

Step 4

Clean hole of oil and debris at **Position 'A'**. Install the first screw but do not tighten completely. This will ensure that the mount will not move as the remaining holes are drilled.

Step 5

Repeat Steps 3 and 4 at **Position 'B'** and **Position 'C'** (on the opposite side of the mount).

Step 6

With the mount secured in position, drill and tap the remaining holes and install the screws to ensure a good fit. Once all of the holes have been drilled, remove the screws and the mount from the gun. Remove the paper towel and drill filings by flipping the gun upside-down.

Step 7

Remove the excess oil and filings using the cotton swabs provided before reinstalling the mount. Place mount back into position. Next, install the screws. Be sure to add Loctite threadlocker to each screw prior to installation. Once the screws are installed, the zip ties can be removed and installation is complete.

