

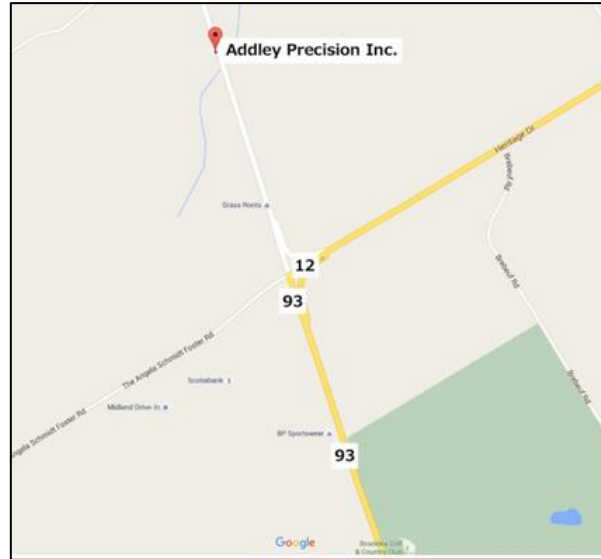
Our Location

Thank you for purchasing the SKS Scope Mount.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this scope mount will provide you with years of reliable service.

A unique feature of this mount is the quick and easy installation time for sighting and use. Additionally, it also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.



For more of our products and services visit our website at:
www.addleyprecision.com/store

And our eBay store at:
stores.ebay.ca/Addley-Precision

There you will find mounts for:

No.1, No.4 & No.5 Lee-Enfield, Long Branch/Jungle Carbine, P14/17 Enfield, K98 Mauser, Swedish Mausers, Russian SVT-40 and SKS.

Check back regularly for new products and designs from Addley Precision.



SKS Scope Mount Installation Instructions

Items in this package include:

1. SKS scope mount, 1 pc
2. Aluminum spacers (installed), 2 pcs
3. 2.5 mm hex key, 1 pc
4. Drill bushing, 1 pc
5. SHCS M3 x 6 cap screws, 12 pcs
6. #38 drill bit, 1 pc
7. 3 mm tap, 1 pc
8. Tapping oil, 1 pc
9. Loctite threadlocker, 1 pc
10. Zip ties, 4 pcs

Tools Required:

1. Hand drill

Installation

***Ensure your firearm is unloaded and safe prior to installation.**

Step 1

Disassemble the action and fill the open spaces with a rag to keep drill filings from entering the receiver.

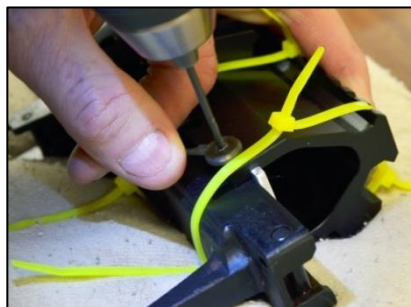
Step 2

Using zip ties, secure the mount to the receiver. This ensures the alignment with the barrel will not change. Make sure to leave about ¼" space between the bolt cover lever (located at the right side rear of the receiver) and the mount.



Step 3

Use the drill bushing and mount holes as guides to drill the first hole at the left side rear of the receiver. Reduce the drilling pressure on break through, taking care not to let the drill strike the far side of the receiver. **Remove drill bushing from hole.** Apply tapping fluid to tap. Tap the hole using the supplied tap and handle. Clean the hole with a cotton swab and then insert cap screw into hole. Lightly tighten. Repeat this step for the left side front hole and for the rear right side.

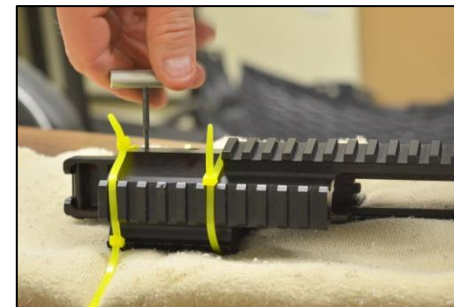


Step 4

Repeat Step 3 for the remaining holes.

Step 5

When all the holes are drilled and screws installed, turn the firearm upside down to remove the rag and drill filings. Remove a screw, put a drop of loctite onto it and reinstall it. **Repeat for each screw. Knock out the small aluminum alignment tabs and remove the zip ties.** Reinstall the bolt assembly.



Mount installation is complete.

