

## Our Location

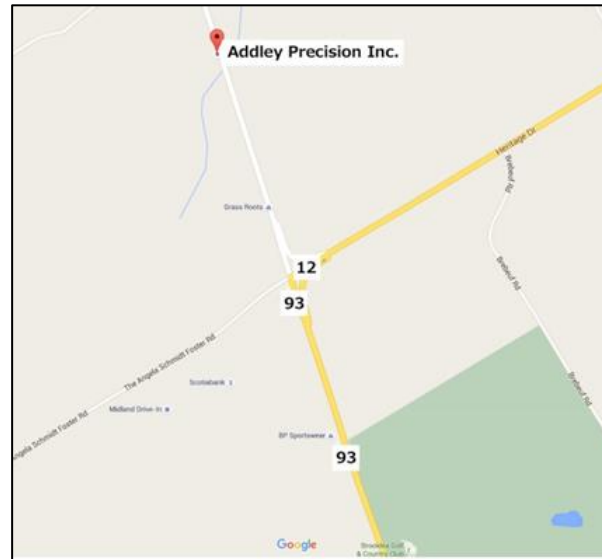
Thank you for purchasing the No. 4/5 .303 Lee Enfield Weaver Base Smith-less Scope Mount.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service.

A unique feature of this mount is the quick and easy installation time for sighting and use. It also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

Weaver style spacing on the scope mount allows you to position the scope in a variety of positions front and back according to your preference. A 300-yard peephole has been incorporated into the mount so that you can now use the open sights along with your scope for quick referencing.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.



For more of our products and services visit our website at:  
[www.addleyprecision.com/store](http://www.addleyprecision.com/store)

And our eBay store at:  
[stores.ebay.ca/Addley-Precision](http://stores.ebay.ca/Addley-Precision)

There you will find mounts for:

No. 1, No.4 & No.5 Lee-Enfield,  
Long Branch/Jungle Carbine,  
P14/17 Enfield, K98 Mauser,  
Swedish Mausers, Russian SVT-40  
and SKS.

Check back regularly for new products and designs from Addley Precision.



No. 4/5 .303 Lee Enfield Weaver  
Smith-less Scope Mount Installation Instructions

### Items in this package include:

1. No. 4/5 .303 Lee Enfield Weaver style scope mount, 1 pc
2. ¼" diameter x 7/8" long spacer tube, 1 pc
3. # 8-32 x 5/16" long socket head cap screw, 1 pc
4. # 6 x 1.5" long socket head cap screw, 1 pc
5. # 6 x 5/16" black nyloc nut, 1 pc
6. 9/64 hex key, 1 pc
7. 7/64 hex key, 1 pc



### Tools required:

1. 5/16" (or 8mm) wrench
2. 7/32 (or 5.5mm) wrench
3. Small punch/nail
4. Small hammer

### Installation

\*Ensure that your firearm is unloaded and safe prior to installing the scope mount.

#### Step 1

Remove rear battle-sight assembly. Use a small hammer and a small punch (or finishing nail) to remove the retaining pin located on the left side of the rear sight. Store the original sight components in a safe location.

#### Step 2

Remove the forward extractor screw with a fine flat-head screwdriver.

#### Step 3

Use the 9/64 hex key and the # 8 x ¼" screw to install the front end of your scope mount. Do not fully tighten the # 8 screw; leaving it slightly loose.

#### Step 4

Align the rear hole of the mount with the sight-lug on the left side of the receiver. Push the #6 x 1.5" screw through the scope mount and the first sight-lug, leaving room to put the spacer tube onto the screw. Slide the spacer tube onto the screw and push it through to the other side. Start the # 6 x 5/16" nyloc nut on the protruding end of the screw, do not tighten.

#### Step 5

To ensure removability of the bolt-action, the flat side of the spacer tube **must be facing downwards**. Tighten the nyloc nut on the screw while holding the bolt in place with the 7/64 hex key. Try to prevent the spacer tube from rotating while tightening the nut. If the spacer tube prevents the bolt-action from sliding out completely after tightening the nut, loosen it and readjust the spacer tube by rotating it until the bolt of the gun is completely removable, then retighten. Take care not to tighten to the point where there is risk of stripping the screw heads or the nut.

#### Step 6

Tighten the #8 screw in the ejector screw hole, but be sure not to over-tighten.