

Our Location

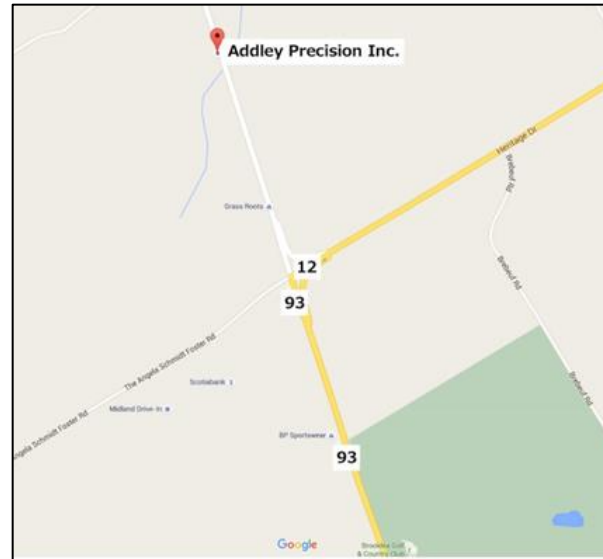
Thank you for purchasing our Parade Style Weaver Scope Mount Kit for the No. 4 Lee-Enfield.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service.

A unique feature of this mount is the quick and easy installation time for sighting and use. It also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

Weaver style spacing on the scope mount allows you to position the scope in a variety of positions front and back according to your preference. A 300-yard peephole has been incorporated into the mount so that you can now use the open sights along with your scope for quick referencing.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.



For more of our products and services visit our website at:
www.addleyprecision.com/store

And our eBay store at:
stores.ebay.ca/Addley-Precision

There you will find mounts for:

No. 1, No.4 & No.5 Lee-Enfield,
Long Branch/Jungle Carbine,
P14/17 Enfield, K98 Mauser,
Swedish Mausers, Russian SVT-40
and SKS.

Check back regularly for new products and designs from Addley Precision.



No. 4 Lee-Enfield Weaver
Scope Mount (Parade Gun Style)
Installation Instructions

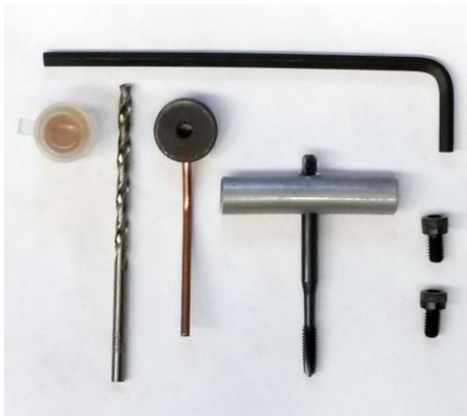
Addley Precision Inc.
Midland, Ontario
www.addleyprecision.com
705.527.6050

Items in this package include:

1. Modified Weaver Style Scope Mount, 1 pc
2. #8-32 x 5/16" long socket head cap screws, 2 pcs
3. Drill Bushing
4. #8-32 Tap
5. Tap Oil
6. #29 Drill Bit
7. 9/64 Hex Key

Tools required:

1. Flat head screw driver
2. Hand drill



Installation

*Ensure that your firearm is unloaded and safe prior to installing the scope mount.

Step 1

Remove forward extractor screw from the left side of the receiver using a flat head screwdriver. Remove bolt.

Step 2

Place scope mount onto receiver. Match the front hole of the mount to the forward extractor screw hole. Use the 9/64 hex key and one of the screws, install the front end of your scope mount. Do not over-tighten.

Step 3

Drill the rear hole through the mount and receiver using the drill bushing as a guide. Use firm, steady pressure, being sure to apply it as straight as possible. Be careful when breaking through the receiver. Reduce drilling pressure and increase the rpm so that the drill doesn't grab. Remove the bushing after drilling the hole.

Step 4

Keep the mount on the receiver. Apply tap oil to the #8-32 tap, and then use it to tap the newly drilled hole in the mount and receiver.

Step 5

Remove the mount from the receiver and clean all the metal filings and oil from the gun.

Step 6

Reinstall the mount using the two screws and the 9/64 hex key provided. Tighten to the point that the hex key flexes slightly.

Installation is complete