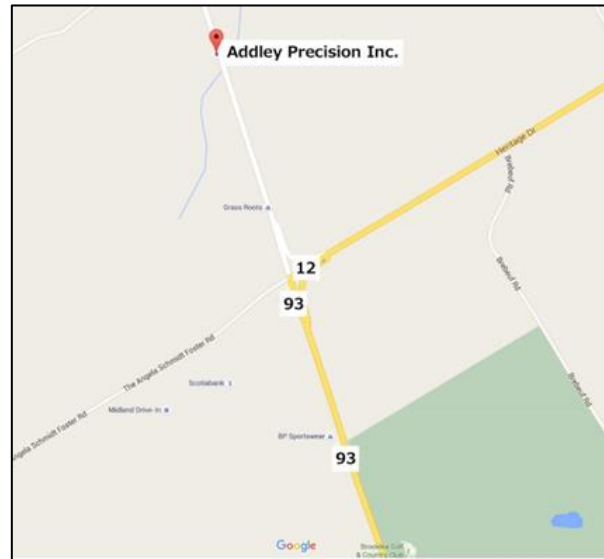


Thank you for purchasing Addley Precision's Smith-less Scope Mount for the Long Branch and Jungle Carbine rifles.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation and wear. As a result, this smith-less scope mount will provide you with years of reliable service.

A unique feature of this mount is the quick and easy installation time for sighting and use. It also allows you to return the gun to factory condition if desired. Once installed, you will be able to enjoy full use of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

Our Location



For more of our products and services visit our website at:

www.addleyprecision.com/store

And our eBay store at:

stores.ebay.ca/Addley-Precision

There you will find mounts for:

No.1, No.4 & No.5 Lee-Enfield, Long Branch/Jungle Carbine, P14/17 Enfield, K98 Mauser, Swedish Mausers, Russian SVT-40 and SKS.

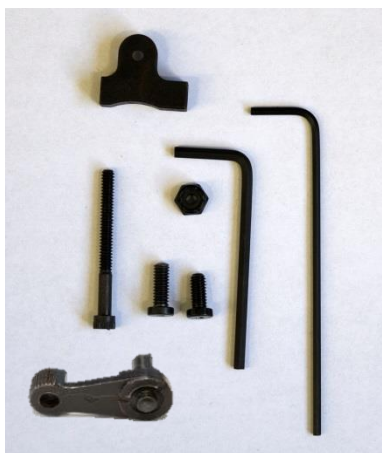
Check back regularly for new products and designs from Addley Precision.



Long Branch & Jungle Carbine Smith-less Scope Mount Installation Instructions

Items in this package include:

1. No. 4 Longbranch & Jungle Carbine Picatinny scope mount, 1 pc
2. #8-32 x 7/16" long socket low head cap screw, 1 pc
3. #8-32 x 3/8" long socket low head cap screw, 1 pc
4. # 6 x 1.5" long, socket head cap screw, 1 pc
5. # 6x 5/16" black nyloc nut, 1 pc
6. 7/64 Allen (hex) key, 1 pc
7. 5/64 Allen key, 1 pc
8. Accessory iron peep sight
9. Safety lever



Tools required:

1. 5/16" (or 8mm) wrench
2. Small hammer
3. Small punch/ finishing nail

Installation

***Ensure your firearm is unloaded and safe prior to installing this mount**

Step 1

Remove rear peep-sight assembly. Use a small hammer and punch (or finishing nail) to remove the retaining pin located on the left side of the rear sight. Store the original sight components for safekeeping.

Step 2

Remove forward extractor screw with a fine flat-head screwdriver and store for safekeeping with sight components.

Step 3

Use the 5/64 hex key and the # 8-32 x 3/8" screw to install the front end of your scope mount. Do not fully tighten the screw. If your receiver is thicker than average (i.e. you have a No. 5 Lee-Enfield), use the longer 8-32 x 7/16" screw. If the bolt action is obstructed by this screw, remove it and replace it with the smaller screw instead.

Step 4

Align the rear hole of the mount with the sight-lug on the left side of the receiver. Next, set the 300-yard peep-sight between the sight-lugs .

Step 5

Push the #6 x 1.5" screw through the scope mount, sight-lug and peep-sight until it protrudes out the opposite side. Once the screw is through, place and start the nyloc nut on the protruding end. Use the hex key to hold the screw in place while using a wrench to tighten the nut. Take care not to overtighten.

Step 6

Tighten the front and back screws, being careful not to tighten to the point where there is risk of deforming the screw heads or the nut.

Step 7 (optional)

At this time, replace the safety lever with the one provided in the kit.

Mount installation is now complete and the gun is ready for scope installation.