

Step 7

Install the 4mm x 14mm long socket head cap screw. Engage the threads but do not tighten at this time.



Step 8

Using the (2) 3mm x 10mm flat socket head cap screws install the front clamp plate. The plate can be tightened securely at this time. Cap screws are designed to be torqued to the point where the hex key flexes slightly while holding it near to about 25% of the end of the key. At this point the long end of the key will flex slightly but never allow the key to flex to the point of permanent deformation as this will risk stripping the socket in the screw head.



Step 9

Take the 1mm thick pieces of adhesive backed rubber and peel the paper off the back and place them on both of the inner sides of the saddle to protect the wood.



Step 10

Place the 3mm piece of adhesive backed rubber on the bottom inner side of the saddle.



Step 11

Using the (4) 3mm x 50mm socket head cap screws install the saddle. Use the same method for tightening these screws as mentioned in Step 7. The saddle has a front and back. This shape allows the saddle to conform to the tapering of the rifle stock. Place the saddle so that it aligns with the taper of the stock.

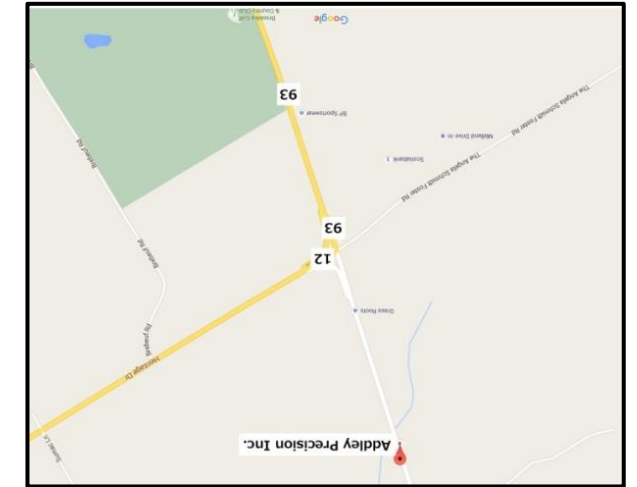


Step 12

Finally, add a small amount of threadlocker to the 4m x 14mm screw and tighten the screw with care. You are now ready to install your scope.



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Addley Precision



K98 Mauser
Smith-less Scope Mount
Installation Instructions

Thank you for purchasing the K98 Mauser Smith-less Scope Mount.

This mount is made of 6061 t6 aluminum in our precision CNC machine shop, and has been black anodized to resist oxidation. As a result, this smith-less scope mount will provide you with years of reliable service under some of the roughest conditions.

A key feature of this mount is its quick and easy installation, which also allows the user to return the gun to factory condition if desired. Once you install the unit, you will be able to enjoy full usage of the firearm as originally intended – with clean cartridge ejection and the ability to remove the bolt for service or cleaning – without compromising the mount and scope positioning.

If you have questions or concerns with any of our products please call us at 705.527.6050, we will be more than happy to assist you.

For more of our products and accessories please see our website: addleyprecision.com or our eBay store at: stores.ebay.ca/Addley-Precision, where you will find mounts for: Lee-Enfields No1, P14/17 and No4/5s, K98 Mausers, 6.5mm Swedish Mausers, Russian SVT-40 and SKS. Check back regularly for new products and designs from Addley Precision.

Items in this package include:

1. K98 Mauser scope mount and saddle, 1 pc
2. 2mm Hex key, 1 pc
3. 2.5mm Hex key, 1 pc
4. 3mm Hex key, 1 pc
5. 3mm x 10mm flat head cap screws, 2 pcs
6. 4mm x 14mm socket head cap screw, 1 pc
7. 4mm x 50mm socket head cap screws, 4 pcs
8. 6.65mm x 6.4mm locating bushing, 1 pc
9. Front clamp plate, 1 pc
10. 1mm thick by 25mm square rubber, 2 pcs
11. 3mm thick by 25mm square rubber, 1 pc
12. Loctite threadlocker, 1 pc



Installation:

*Ensure your firearm is unloaded and safe prior to installation of this mount.

Step 1

With a 1.5mm drift, punch out the retainer pin in the sight.



Step 2

With a flathead screwdriver, press down on the forward spring mechanism while pulling back on the sight to remove it.



Step 3

Remove the spring retainer screw with a flathead screwdriver.



Step 4

Remove the spring assembly and clean the seat area from all debris.



Step 5

Install locating bushing



Step 6

Set the mount in place and check to see that it sits well down on the receiver without coming into contact with the wood. Apply a small layer of grease to the underside of the mount at the receiver to prevent rust.

